



Dart Aerospace Ltd.
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K6A 1K7
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Fax 613 632-5246

D4272-012
Job Sheet 184059



Part No: D4272-012

Job Qty: 1 ea

Part Name: Basket Assembly, Heavy Duty Lid, RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/2/18

Job Tracking No:

Due Date: 11/9/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV D IPP Rev:A 10.11.19 new issue DD verf:EC IPP Rev:B 11.01.20 AS PER DWG REV.C DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	11/9/18	11/9/18	0.00	0.00	Start Up Stores/Pkg-1		AL 12-10-29
100	Packaging	1 pcs	11/9/18	11/9/18	0.00	0.00	Packaging1-5		AL 12-10-29
110	HandFinish	1 pcs	11/9/18	11/9/18	0.00	2.04	HandFinish4		AL 12-10-29
120	QC	1 pcs	11/9/18	11/9/18	0.00	0.00	QC5		OCT 29 2018 68
130	Packaging	1 pcs	11/9/18	11/9/18	0.00	0.00	Packaging3-2		OCT 30 2018 9-89
140	QC21-SA	1 Ea	11/9/18	11/9/18	0.00	0.00	QC21		OCT 30 2018

Part Op 110 - TRANSFER DRILL FROM PLACARD INTO BASKET AS PER DWG ON SHEET 2 ASSEMBLE USING BASE
Descriptions: D4273-042 X 1B75294 FROM BASKET D407-797-014 X 1 B131540

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
97447A010	Blind Rivet	4 pcs (4 ea)	90-Start up Operation	5019011
AN3-10A	Bolt	3 Ea (3 ea)	90-Start up Operation	5106952-1
AN3-14A	Bolt	4 Ea (4 ea)	90-Start up Operation	5068652
AN3-16A	Bolt	2 Ea (2 ea)	90-Start up Operation	5089227
AN310-4	Nut	3 Ea (3 ea)	90-Start up Operation	5116953
AN310C4	Nut	3 Ea (3 ea)	90-Start up Operation	5065268
AN4-12	Bolt	3 Ea (3 ea)	90-Start up Operation	5115642
AN4-13A	Bolt	6 Ea (6 ea)	90-Start up Operation	5089302
AN4C15	BOLT	1 Ea (1 ea)	90-Start up Operation	5115600
AN5-17A	Bolt	4 Ea (4 ea)	90-Start up Operation	5068640
D2530	Handle Weldment	1 Ea (1 ea)	90-Start up Operation	5109659
D2535	Spring	2 Ea (2 ea)	90-Start up Operation	5073832
D2537	Bushing	2 Ea (2 ea)	90-Start up Operation	5115452
D2690-6	Lanyard	2 Ea (2 ea)	90-Start up Operation	6114879
D2931	Bumper	2 Ea (2 ea)	90-Start up Operation	F86435
D3912-041	Eyebolt Receiver Assembly	1 Ea (1 ea)	90-Start up Operation	5118806
D3914-041	Long Basket Lid Assembly (350)	1 Ea (1 ea)	90-Start up Operation	5118622
D3917-3	Washer	6 Ea (6 ea)	90-Start up Operation	5115446
D3953-17	Gas Spring Spacer	2 Ea (2 ea)	90-Start up Operation	5117415
D3953-19	Gas Spring Bracket	1 Ea (1 ea)	90-Start up Operation	5068384
D3953-21	Gas Spring Bracket	1 Ea (1 ea)	90-Start up Operation	5112717
D3953-3	Gas Spring Stud, Lid	2 Ea (2 ea)	90-Start up Operation	6117599

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D3953-7	Spring Spacer	2 Ea (2 ea)	90-Start up Operation
D3953-9	Gas Spring Washer	2 Ea (2 ea)	90-Start up Operation
D3969-3	Spring (Basket Lid)	1 Ea (1 ea)	90-Start up Operation
D4021-5	Blanking Plate	1 Ea (1 ea)	90-Start up Operation
D4150-041	Attachment Arm Assembly	1 Ea (1 ea)	90-Start up Operation
D4151-041	Basket Fwd Hardpoint Assembly, Lower	1 Ea (1 ea)	90-Start up Operation
D4151-043	Basket Fwd Hardpoint Assembly, Upper	1 Ea (1 ea)	90-Start up Operation
D4273-042	Basket Base Assembly, RH	1 Ea (1 ea)	90-Start up Operation
D4307-250	Placard, Max Load	1 Ea (1 ea)	90-Start up Operation
MS17984-C413	Quick Release Pin	2 pcs (2 ea)	90-Start up Operation
MS20600-AD4W3	Cherry Rivet	2 Ea (2 ea)	90-Start up Operation
MS21042L3	Nut	9 Ea (9 ea)	90-Start up Operation
MS21042L4	Nut	6 Ea (6 ea)	90-Start up Operation
MS21042L5	Nut	4 Ea (4 ea)	90-Start up Operation
MS24665-151	Cotter Pin	4 Ea (4 ea)	90-Start up Operation
MS24665-300	Cotter Pin	2 Ea (2 ea)	90-Start up Operation
NAS1149C0432R	Washer	2 Ea (2 ea)	90-Start up Operation
NAS1149C0463R	Washer	3 Ea (3 ea)	90-Start up Operation
NAS1149DN832J	Washer	2 Ea (2 ea)	90-Start up Operation
NAS1149F0332P	Washer	14 Ea (14 ea)	90-Start up Operation
NAS1149F0432P	Washer	18 Ea (18 ea)	90-Start up Operation
NAS1149F0563P	Washer	4 Ea (4 ea)	90-Start up Operation
NAS1515H4L	Washer	2 Ea (2 ea)	90-Start up Operation

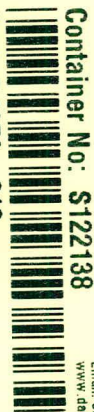
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 5119291
 5053951-3
 5104465
 5050052-1
 5073953
 5034411
 5103660
 5083558
 5077901-2
 5044180

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	97447A010	4	714	0
	AN3-10A	3	273	0
	AN3-14A	4	241	0
	AN3-16A	2	114	0
	AN310-4	3	106	0
	AN310C4	3	134	0
	AN4-12	3	72	0
	AN4-13A	6	570	0
	AN4C15	1	11	0
	AN5-17A	4	141	0
	D2530	1	24	0
	D2535	2	33	0
	D2537	2	4	0
	D2690-6	2	44	0
	D2931	2	950	0
	D3912-041	1	3	0
	D3914-041	1	9	0
	D3917-3	6	10	0
	D3953-17	2	17	0
	D3953-19	1	24	0
	D3953-21	1	31	0
	D3953-3	2	22	0
	D3953-7	2	13	0
	D3953-9	2	2	0
	D3969-3	1	16	0
	D4021-5	1	36	0
	D4150-041	1	21	0
	D4151-041	1	3	0
	D4151-043	1	0	0
	D4273-042	1	0	0
	D4307-250	1	4	0
	MS17984-C413	2	61	0
	MS20600-AD4W3	2	345	0
	MS21042L3	9	2,991	0
	MS21042L4	6	5,039	0
	MS21042L5	4	788	0
	MS24665-151	4	240	0
	MS24665-300	2	115	0
	NAS1149C0432R	2	2,605	0
	NAS1149C0463R	3	313	0
	NAS1149DN832J	2	1,175	0

Revision:
 Inspector:
 Exp Date:
 Instructions: Various STC's

Date: 10/29/18



Part: D4272-012

Container No: S122138
 Job No: 184059
 Serial No/Batch: S122138

DART
 AEROSPACE

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NAS1149F0332P	14	3,011	0
NAS1149F0432P	18	1,226	0
NAS1149F0563P	4	806	0
NAS1515H4L	2	189	0

Part Specifications

Specifications could not be found.

Plex 10/2/18 10:30 AM Dart.lajeunesse.marie

